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towards
manufacturing
which aims to
automate the entire
production process
using computers is
known as computer-
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Manufacturing. This system uses computers to link materials handling and management with functional areas such as inventory control, distribution, planning, purchasing, design and analysis.

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Manufacturing

(CIM) is the

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approach of using
computers to
control the entire
production process.

- Computer-integrated manufacturing (CIM) is the manufacturing approach of using computers to control the entire production process.

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- In a CIM system functional areas such as design, analysis, planning ...

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to another in a
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The term computer-integrated manufacturing was coined by Dr.

Joseph Harrington in his 1974 book bearing that name. Until the 1970s, the most aggressive and successful automation was seen in production operations.

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(CIM) allows the

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current islands of

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opportunities offered by the application of information technology. More than 40 key papers have been assembled from the CIM-Europe's seventh annual conference held in May 1991, Turin, Italy.

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firm basis of
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and develop an
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Manufacturing

(CIM) is the
computerized
handling of

integrated business
processes among all
different functions
in an enterprise.

The consistent
application of
information
technology, along
with modern
manufacturing

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techniques and new organizational procedures, opens up great potential for speeding up processes. This book discusses the current state of applications and new demands arising from the integration principle. It mainly emphasizes on

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to-date specified
examples of applied
CIM solutions and
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sometimes

automated and

computerized, and

how they can be

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analyzed to obtain

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This up-to-date and accessible text deals with the basics of Computer Integrated Manufacturing (CIM) and the many advances made in the field. It begins with a discussion on automation systems, and gives the historical

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background of many of the automation technologies. Then it moves on to describe the various techniques of automation such as group technology and flexible manufacturing systems. The text describes several production techniques, for

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example, just-in-time (JIT), lean manufacturing and agile manufacturing, besides explaining in detail database systems, machine functions, and design considerations of Numerical Control (NC) and Computer Numerical Control (CNC) machines,

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and how the CIM system can be modelled. The book concludes with a discussion on the industrial application of artificial intelligence with the help of case studies, in addition to giving network application and signalling approaches.

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Intended primarily as a text for the undergraduate and graduate students of mechanical, production, and industrial engineering and management, the text should also prove useful for the professionals in the field.

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whose emphasis on the underlying principles of Computer-Integrated Manufacturing (CIM) creates a treatment that is effectively balanced between the needs of the technologist and management considerations of CIM. After an introduction to the

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basics of CIM,
coverage addresses
its three enabling
technologies
computers,
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and databases
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followed by
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chapter looks at

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the industrial
growth of world
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Systems (KIBS)
and Communication
Networks are
expected to develop
to a mature state to
respond effectively
to the managerial
requirements of the
factories of the
future that are
becoming highly
integrated and
complex. CIM
represents a new

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production approach which will allow the factories to deliver a high variety of products at a low cost and with short production cycles.

The new technologies for CIM are needed to develop manufacturing environments that are smarter, faster,

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close-coupled,
integrated,
optimized, and
flexible.

Sophistication and a
high degree of
specialization in
materials science,
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are needed among others for the development of realizable and workable CIM systems that are capable of adjusting to volatile markets. CIM factories are to allow the production of a wide variety of similar products in small batches through standard

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but multi mission oriented designs that accommodate flexibility with specialized software.

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